### **Belleville First United Methodist Church**

Palm Sunday 4-13-2025 10:45 service **Message:** Children's Play Liturgist: Stacia Piroutek Café: Pam Scofield Narrator/Sets/Costumes: Linnea Anderson Jesus: Keaton Ritchie Promise Bearer/Angel: Juniper Anderson Peter: Miles Ritchie John: Edwin McGuire Mary Magdalene: Eloise McGuire Sets/Costumes: Solly & Roland Vanouhlden Prelude/Gathering Music

Entrance/Lighting of the Candles (10:45) Acolyte(s) enter

<b>Opening Video</b>	
Announcements	

This is Jesus

Stacia Piroutek

Scene 1: Palm Sunday

Welcome & Introduction

Linnea Anderson

### **Procession of Palms**

Narrator: As Jesus entered the city of Jerusalem, the crowd shouted...

## Crowd: Hosanna! Blessed is He who comes in the name of the Lord!

## Scene 2: The Last Supper

Narrator: And though it was Judas who betrayed Jesus that night, every single person has at some point turned their back on God. We could say...

## Crowd: It was me, Lord. It was me.

Children's HandbellsOne Bread, One BodyCongregational Hymn" One Bread, One Body" V1UMH #620Scene 2: From the Conden to the Conden

# Scene 3: From the Garden to the Cross

Narrator: Soon after, Jesus was arrested. And despite Peter's earlier commitment, he denied Jesus three times. Although Pilate, the Roman Governor, found Jesus innocent, the religious leaders incited the crowd, urging them to say...

Crowd: Crucify him! Crucify him!

## Scene 4: The Resurrection - A Promise Fulfilled

Narrator: Then an angel appeared to Mary Magdalene, declaring...

Crowd: He is not here! He has risen!

## Scene 5: Conclusion

All Cast Members: God's promises give us...

\*Please stand if you are able/hymns on screen & in hymnals

## **Crowd: Unshakeable Hope!**

Children's Handbells	To God Be the Glory	
Congregational Hymn	"To God Be the Glory" V1	UMH #98
<b>*Time of Prayer</b>		
Joys & Concerns (the m	nic will be passed for those wishing to add)	Stacia Piroutek
Pastoral Prayer/Lord	ls Prayer	
Song of Prayer	"Glory Be to the Father"	UMH #70
Offertory		
*Doxology		
<b>Offertory Prayer</b>		
*Closing Song	"What a Wonderful Name"	A/V
Dismissal/Blessings		
		· ·

## **BIRTHDAYS & ANNIVERSARIES**

4/13 Justin Carlino
4/15 Allen Johnson
4/19 Haley Anderson, Annette Marcotte
4/21 Brynlee Hoffman
4/26 Lana Novak

First United Methodist Church M-Th 8:30am-12:30, 2013 M Street, 785-527-5608 Kim VanNortwick adminoffice@bellevillefumc.com 785-614-0624 (c) Pastor Amos McCarthy pastor@bellevillefumc.com Cell: 937-270-3996 Office Hours: Belleville M, T, W 9-1 Agenda Tues. 2-6 Virginia Anderson vsmith.umc@gmail.com 936-641-3142 (c) Food Bank Hours: Mon-Thurs 9-11:30 785-955-0086 Lana Novak

New National Suicide Prevention and Crisis Lifeline: 988

Pew cards available for *guests* / prayers & information requests. Place in the offering plate or turn in to the office. WORSHIP MINISISTERS 4-20-2025 Message: Joseph Coachman Liturgist: Daryl Dove Café: Kim VanNortwick PRAYER LIST Mike Knedlik, Carolyn Bauch Christine Strutt Wilma Mulch Neva

PRAYER LIST Mike Knedlik, Carolyn Rauch, Christine Strutt, Wilma Mulch, Neva Demanett, Lori Raccagno, Eric Spannenberg, Doug Hofman (Emma's niece's husband), JoAnn Parrack (Kaye Ray's sister), Solly Vanouhlden, Emma Berggren, Howard Reed, Vance Wendelburg (Susie Arbuthnot's cousin), Steve Dunstan, Emily Weatherhead, Jessica Tebow, Vicki Kopsa, Emmanuel McCarthy Family (Pastor Amos' brother), Karen Hiatt, Vanessa Grover (Joan's daughter -in-law)

*Pastor Amos available for visitations.* Please inform me of any Nursing Home residents or others in need of visitations-Pastor Amos Matthew 11:1-11; 14:17-25 niv

11 As they approached Jerusalem and came to Bethphage and Bethany at the Mount of Olives, Jesus sent two of his disciples, <sup>2</sup> saying to them, "Go to the village ahead of you, and just as you enter it, you will find a colt tied there, which no one has ever ridden.

Untie it and bring it here.<sup>3</sup> If anyone asks you, 'Why are you doing this?' say, 'The Lord needs it and will send it back here shortly.'"

<sup>4</sup> They went and found a colt outside in the street, tied at a doorway. As they untied it, <sup>5</sup> some people standing there asked, "What are you doing, untying that colt?" <sup>6</sup> They answered as Jesus had told them to, and the people let them go. <sup>7</sup> When they brought the colt to Jesus and threw their cloaks over it, he sat on it. <sup>8</sup> Many people spread their cloaks on the road, while others spread branches they had cut in the fields. <sup>9</sup> Those who went ahead and those who followed shouted,

"Hosanna!" "Blessed is he who comes in the name of the Lord!"

<sup>10</sup> "Blessed is the coming kingdom of our father David!"

"Hosanna in the highest heaven!" <sup>11</sup> Jesus entered Jerusalem and went into the temple courts. He looked around at everything, but since it was already late, he went out to Bethany with the Twelve.

14<sup>17</sup> When evening came, Jesus arrived with the Twelve. <sup>18</sup> While they were reclining at the table eating, he said, "Truly I tell you, one of you will betray me—one who is eating with me."

<sup>19</sup> They were saddened, and one by one they said to him, "Surely you don't mean me?" <sup>20</sup> "It is one of the Twelve," he replied, "one who dips bread into the bowl with

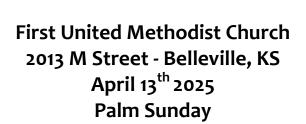
me. <sup>21</sup> The Son of Man will go just as it is written about him. But woe to that man who betrays the Son of Man! It would be better for him if he had not been born."

<sup>22</sup> While they were eating, Jesus took bread, and when he had given thanks, he broke it and gave it to his disciples, saying, "Take it; this is my body."

<sup>23</sup> Then he took a cup, and when he had given thanks, he gave it to them, and they all drank from it.

<sup>24</sup> "This is my blood of the covenant, which is poured out for many," he said to them. <sup>25</sup> "Truly I tell you, I will not drink again from the fruit of the vine until that day when I drink it new in the kingdom of God."

Bishop David Wilson -Great Plains Conference DS Karen Rice Ratzlaff, Hutchison-Salina District Pastor Amos McCarthy, Belleville FUMC & Agenda UMC Office Admin Kim VanNortwick, Belleville & Agenda Dir. of Christian Education Virginia Anderson, Belleville



Our Mission is to prayerfully: SEEK God GROW in faith LOVE and SERVE others For the transformation of lives!



#### Sunday, April 13<sup>th</sup>

Children's Bell Choir 9:30 Café 10:15

Worship 10:45 Palm Sunday/Children's Performance **Holy Week Prayer Stations** 

### M-Th 8:30-12:00, Th 6:15pm, Fri 11:30am

Monday-Friday-Meals on Wheels

Tuesday, April 15<sup>th</sup>

Bell Practice 4:15-6:00p.m.

### Wednesday, April 16<sup>th</sup>

Bible Study 9:00a.m.

Kids Club 3:45-5:30p.m.

Energize 6:30-8:00p.m.

#### Thursday, April 17th

Maundy Thursday Meal 6:30 Fellowship Hall

### Friday, April 18th

Community Good Friday Service 12:10p.m. Belleville FUMC

#### Saturday, April 19th

Belleville Easter Egg Hunt 11:00a.m. Town Square Sunday, April 20th

> Sunrise Service 6:45a.m. (155 260Rd Agenda) Breakfast following @ Agenda Church Easter Egg Hunt 10:00a.m. Belleville FUMC Easter Activities/Photo Opp in Overflow Easter Service 10:45

#### Monday, April 21

P.E.O. Fellowship Hall 6-10p.m. Wednesday, April 22 Earth Day Bible Study 9:00a.m. Kids Club 3:45-5:30p.m. Energize 6:30-8:00p.m.

#### **Maundy Thursday** Meal& Fellowship April 17th 6:30p.m. **Fellowship Hall Belleville FUMC**

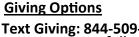
**Community Good Friday** Service, April 18th 12:10 @ FUMC Belleville

### Holy Week Prayer Stations: Quiet,

**Self-Guided Stations in Overflow** Available during office hours (M-Th, 8:30am-12pm) & 15 min before/ after other Holy Week services

Easter Sunday Activities Sunrise Service-Agenda **Breakfast-Agenda** (church) **Easter Egg Hunt-FUMC** 10:00 Belleville Activities & Photos in Overflow **Easter Service-FUMC** 10:45

## **April Fish Money: Church People Concerned**



Text Giving: 844-509-2398 enter amount - follow directions as prompted. Link to online giving Home | Belleville First United Methodist Church (myvanco.com)

**QR** reader





Liturgists for April 4/6 Denise Dove 4/13 Stacia Piroutek 4/20 Daryl Dove 4/27 Virginia Anderson

## Praise Singers

Megan Ritchie, John Surber, Tandy Rundus

### Sunrise Service at Agenda : 155 260 Rd

(Cuba blacktop-3.5miles south of Hwy 148, house on east side, follow driveway through yard to pasture. It will be on top of the hill.

RSVP to Kim if you plan to attend the Easter Breakfast at Agenda church.

# Belleville Easter Egg Hunt





Café for April 4/6 Tandy Rundus 4/13 Pam Scofield 4/20 Stacia Piroutek 4/27 Karen Hiatt

Audio Visual Bob Arbuthnot, Kelly Struebing, 4/27 Tandy Rundus, Mike Hadachek

> Maundy Thursday Meal sign up. If you wish to donate a food item for this event, please let Kim know. Several items have already been purchased.

Head Usher-John Surber

4/6 Kim VanNortwick

Children's Message

4/20

April Lynn VanNortwick & John Surber

4/13 No Children's Moments

#### April 14-18

If you wish to become a volunteer. call Dianne Smith at 936-776-0480

## **Thank you VOLUNTEERS!!**



Mon. 4/14 E=Annette M. W=Denise Dove

Tue. 4/15 E=Pam & Sid S. W=Annette M. Wed. 4/16 E=Don & Marty W. W=John & Waylon Thurs. 4/17 E= Rhonda Bird W=Dianna & Tom S. Fri. 4/18 E=Carol Fife W= Annette M.

#### Early Response Team Training (ERT)

If you are willing to be involved in the early days following a disaster, come to this training! What: Early Response Team Training (Disaster Response) Where: Trinity UMC 901 E Neal Ave, Salina KS When: Saturday, April 26, 2025 - 8:30am-4:00pm **Trainer:** Hollie Tapley Register online at https://gp-reg.brtapp.com/ERTSalina042625 Let Kim know if you register 12 slots still available